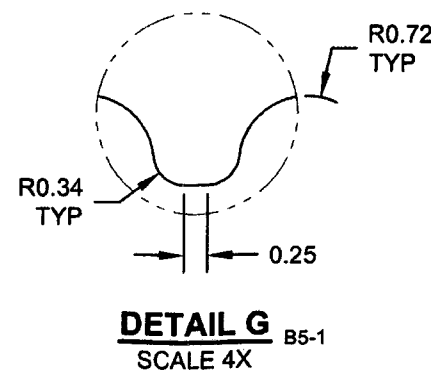
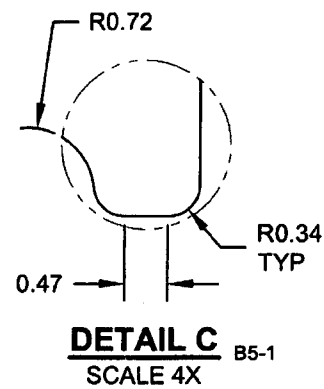


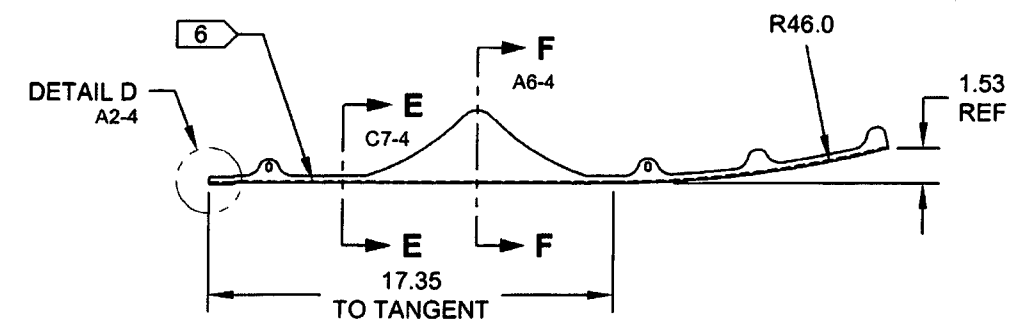
APPLY 7560 HARDCOAT WELD
13 X 4.0" LONG BEADS AND
1 X 10.0" LONG BEAD ON BOTTOM
SURFACE AFTER FORMING
SEE SECTION E-E



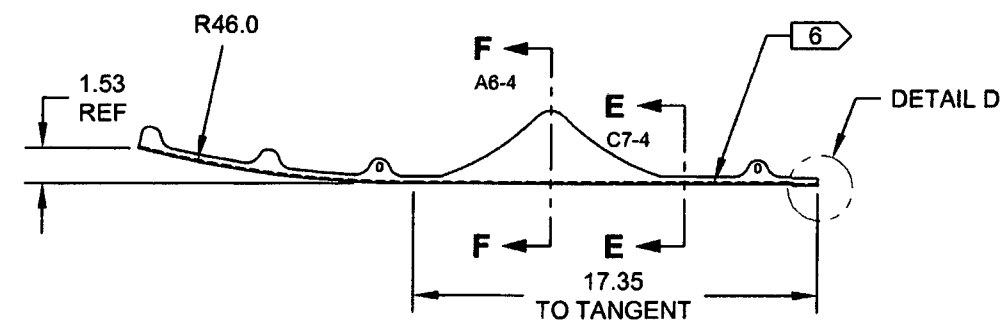
D3315-1F FLAT PATTERN
(D3315-1 SHOWN, D3315-2 OPPOSITE)

D3315-1/-2/-1F NOTES:

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W SERIES STEEL, 16 GAUGE (0.060 THICK) REF. DART SPEC. M1010GA16
- 2) FINISH: POWDER COAT "GREY SANDTEX" (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH "TCCA-PDA, DART AEROSPACE LTD., P/N D3315-X B/N BXXXXX, FOR PRODUCT ELIGIBILITY SEE PDA05-17" PER DART QSI 044 6.5 (LABEL)
- 7) WEIGHT: 2.15 lbs
- 8) WELDING: PER DART QSI 004
- 9) WATERJET PROGRAMMING: PER D3315-1F_REV.C.DXF



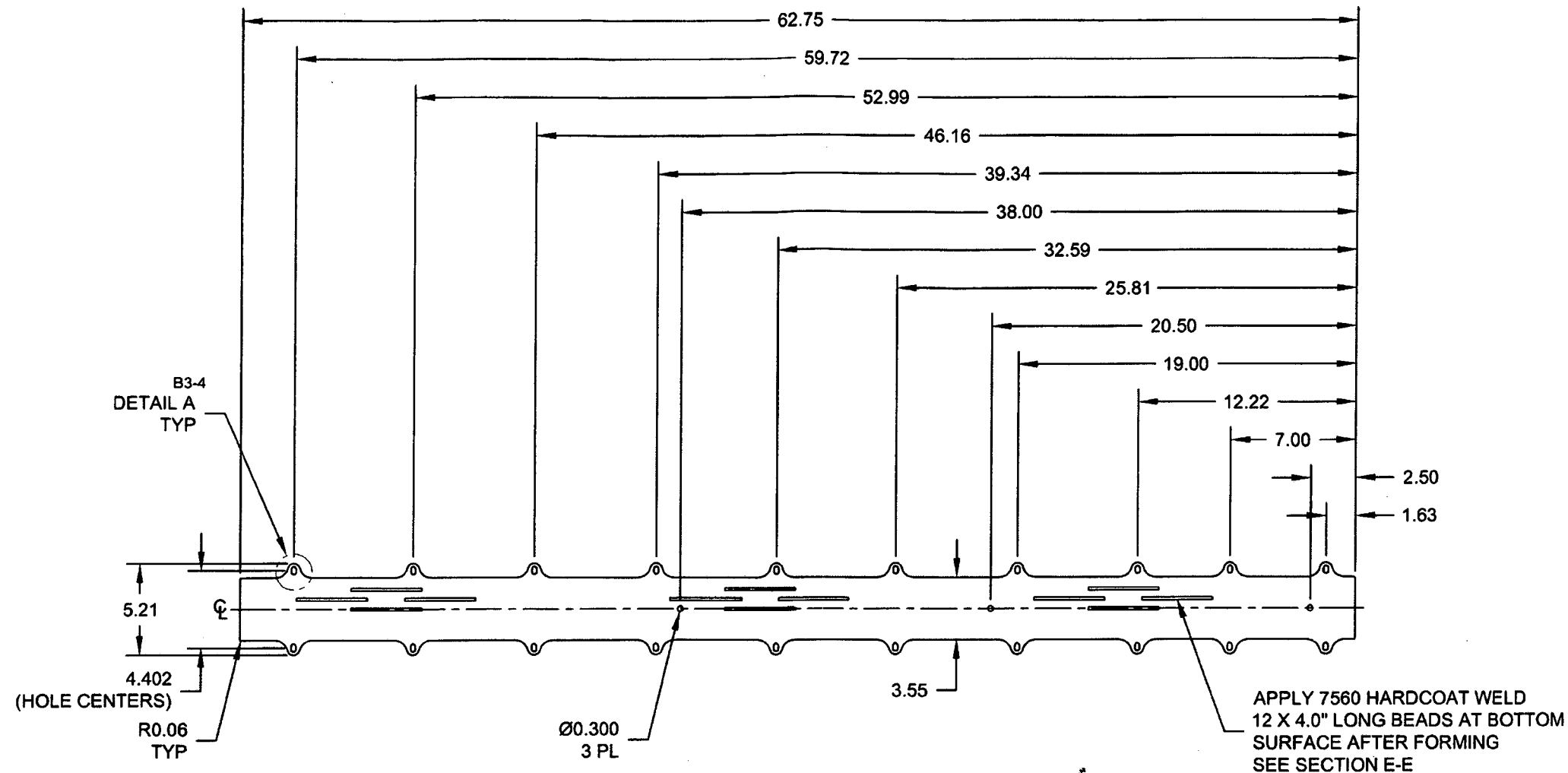
D3315-1 WEARPLATE
MAKE FROM D3315-1F



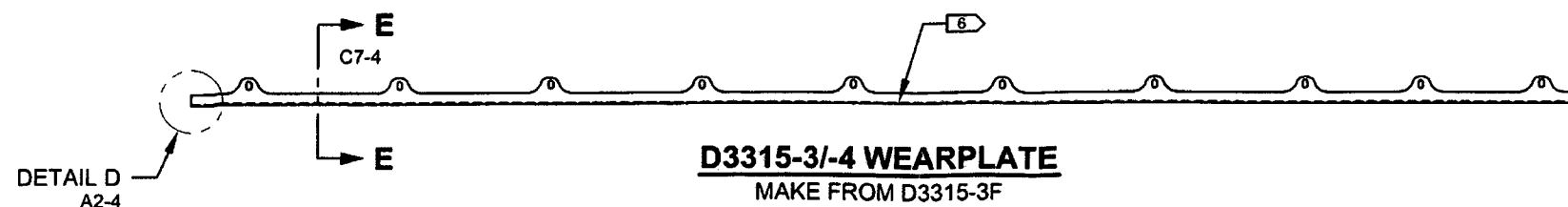
D3315-2 WEARPLATE
MAKE FROM D3315-1F

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CHECKED	UP	DRAWING NO.	REV. C
MFG. APPR.	PH	D3315	SHEET 1 OF 4
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	WEARPLATE	NTS
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D3315-3F FLAT PATTERN
(D3315-3 SHOWN, D3315-4 OPPOSITE)



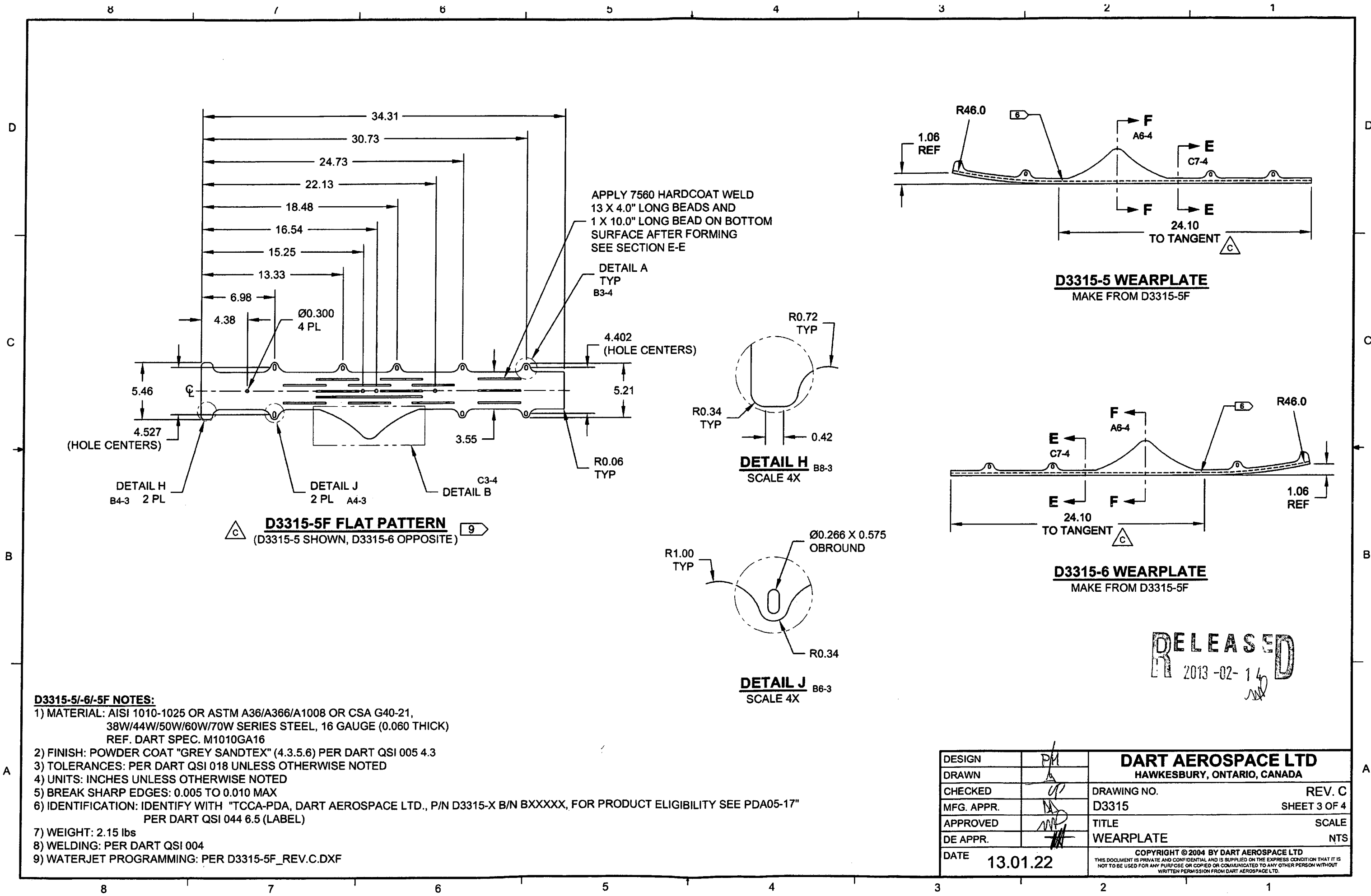
D3315-3/-4 WEARPLATE
MAKE FROM D3315-3F

D3315-3/-4/-3F NOTES:

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W SERIES STEEL, 16 GAUGE (0.060 THICK) REF. DART SPEC. M1010GA16
- 2) FINISH: POWDER COAT "GREY SANDTEX" (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH "TCCA-PDA, DART AEROSPACE LTD., P/N D3315-X B/N BXXXXX, FOR PRODUCT ELIGIBILITY SEE PDA05-17" PER DART QSI 044 6.5 (LABEL)
- 7) WEIGHT: 4.15 lbs
- 8) WELDING: PER DART QSI 004
- 9) WATERJET PROGRAMMING: PER D3315-3F_REV.C.DXF

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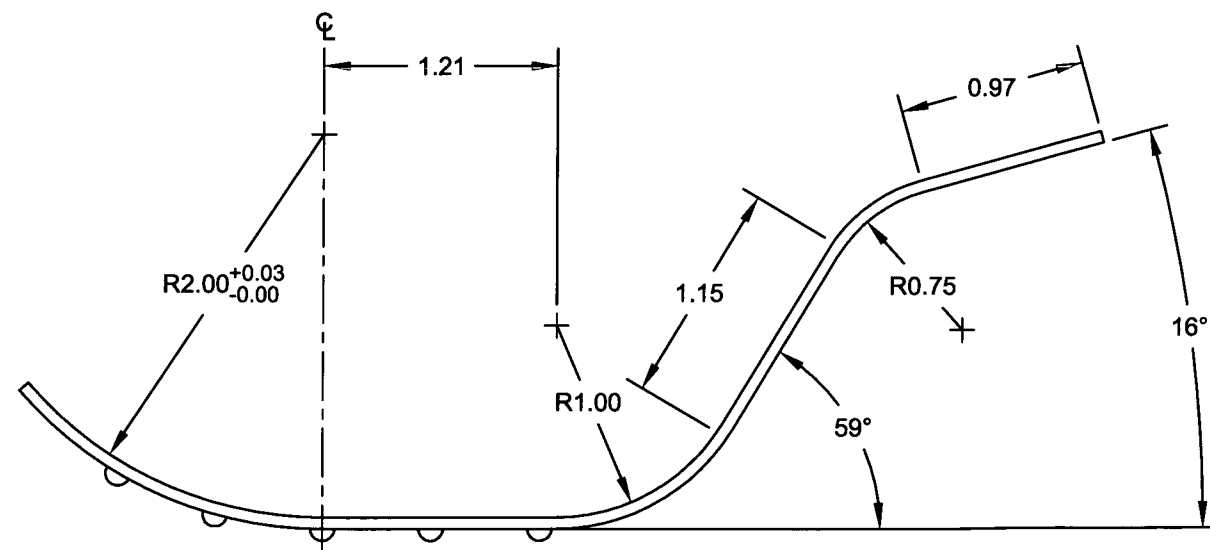
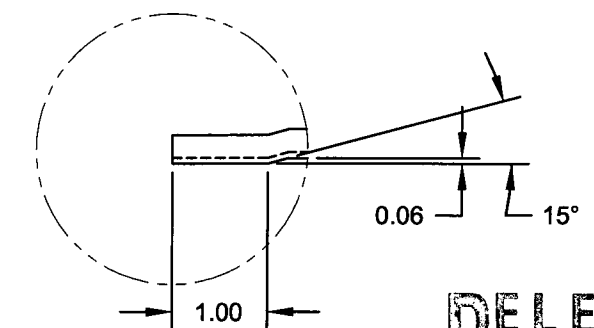
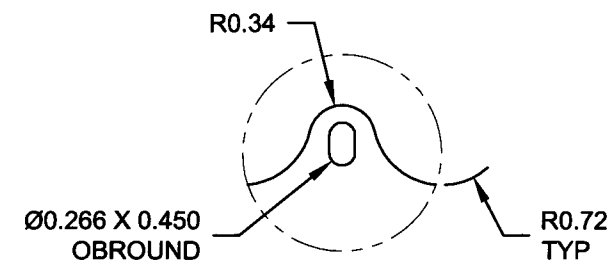
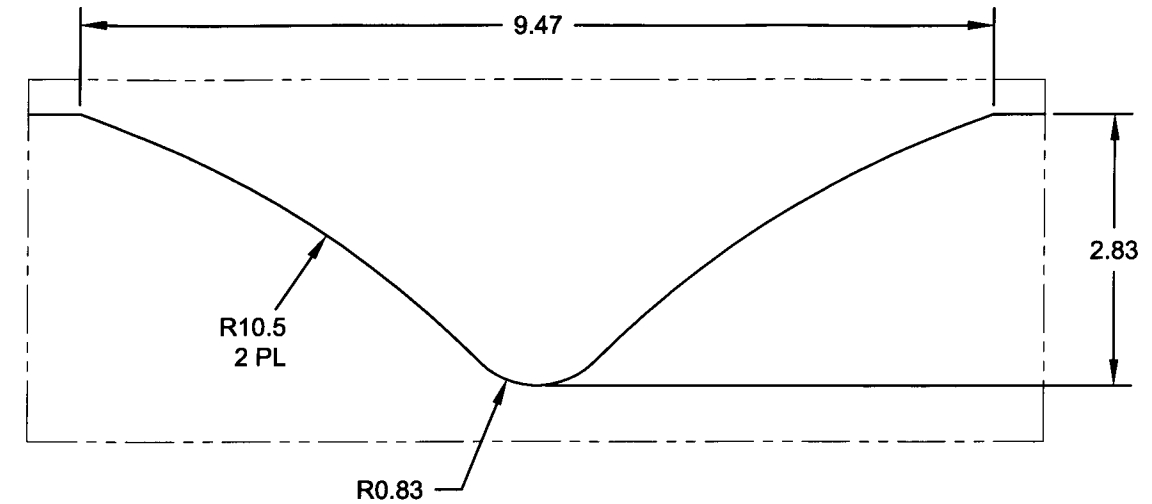
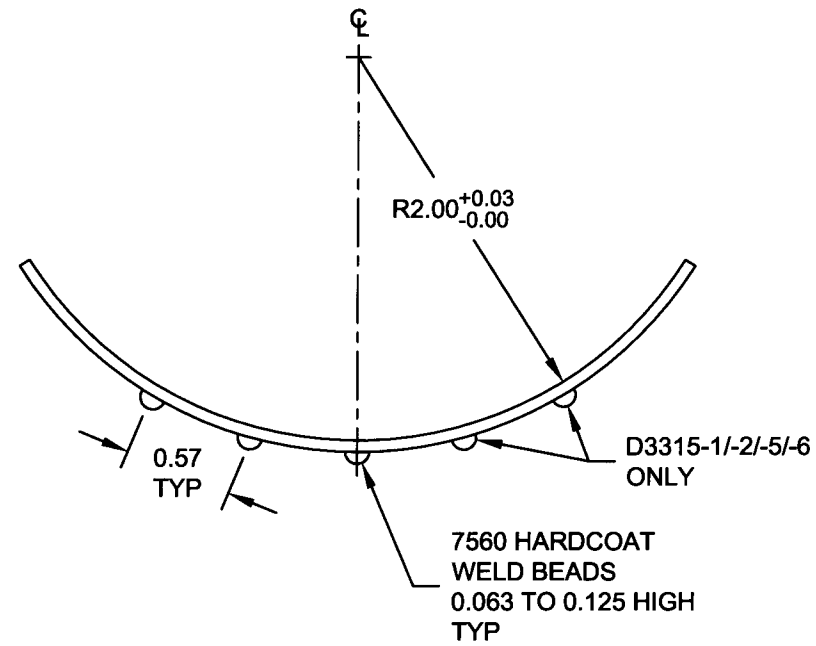
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D3315-5/-6/-5F NOTES:

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W SERIES STEEL, 16 GAUGE (0.060 THICK) REF. DART SPEC. M1010GA16
- 2) FINISH: POWDER COAT "GREY SANDTEX" (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH "TCCA-PDA, DART AEROSPACE LTD., P/N D3315-X B/N BXXXXX, FOR PRODUCT ELIGIBILITY SEE PDA05-17" PER DART QSI 044 6.5 (LABEL)
- 7) WEIGHT: 2.15 lbs
- 8) WELDING: PER DART QSI 004
- 9) WATERJET PROGRAMMING: PER D3315-5F_REV.C.DXF

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